Label requirements for Direct Materials guidelines



Audience: Essity Suppliers



Label requirements for Direct Materials - guidelines

Objectives

The aim of the training material is to:

Get familiar with the Essity Label requirements for Direct materials

- Understand label content and format requested by Essity
- Implement consistent labelling of Direct material in line with Essity Systems and standards





Label requirements for Direct Materials - guidelines

Introduction

The raw material labels for suppliers must include essential details like material name, ID number, batch number, supplier name, and barcode, while ensuring compliance with Essity scanning systems and standards. These requirements help ensure traceability, quality control, and proper handling of raw materials throughout the supply chain

Tracking and tracing of logistic units in the production is an important part in the logistic flow. To secure that we mount correct material on the lines we need to scan each pallet or for reel/Spool material each reel/spool when we mount it on the unwinder or put it to the line

That's why we need to have a label with a unique id on each reel / Spool / Boxes or lower handling unit. The unique id together with the reel / Spool / Boxes or lower unit level quantity must also be included in the dispatch file / ASN file.



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Format and content for Pallet / Bundle level

- SIZE approved format A5 : 148x210mm
- There are three barcodes. For physical dimensions and content of these see the Field list. All three are of the type EAN-128, which indicates a Code-128 code where the first character is the FNC1 control character. For more details, visit official GS1 for local guidelines on requirements

Technical details

Recommended Als in SSCC

93 - Company internal information (Essity material number)

10 - Batch number

30 - Quantity

00 – Serial Shipping Container Code





Format and content for Reel, Spool, box or Lower handling unit

Size of the label should be approximately: width 75 mm height 75 mm

Technical details

Additional Logistic Units for reels / Spools / Boxes or Lower handling unit

Essity Material number : 1054921

■ EAN128 for the reelid. Al=21 21 + max 18 characters

Barcode content: ^12188997766

Description: (21) 88997766



General comments:

- Expand the barcode as much as possible for easier reading with the scanner, especially the SSCC. SSCC 32 mm / the others 28 mm
- Make sure that you have an EAN128 code and not just only code128.
- Put the label on the handling unit in such a way that it is easily readable.
- See also www.gs1.org for more information.



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